

mila-wall®

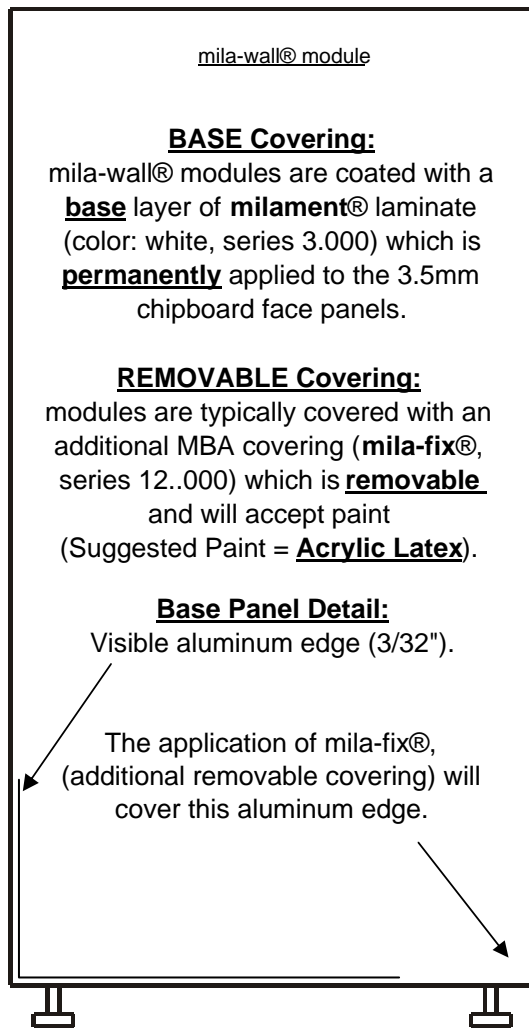
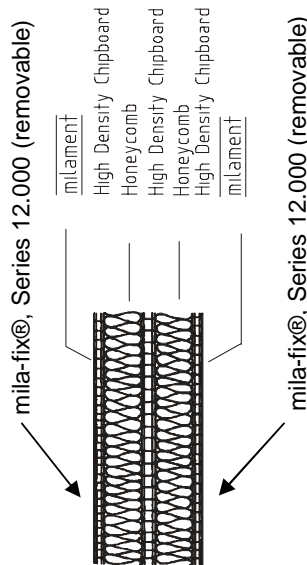
"Cleaning / Painting / Repair / Storage TIPS"

mila-wall® module

BASE Covering:
mila-wall® modules are coated with a **base** layer of **milament®** laminate (color: white, series 3.000) which is **permanently** applied to the 3.5mm chipboard face panels.

REMOVABLE Covering:
modules are typically covered with an additional MBA covering (**mila-fix®**, series 12.000) which is **removable** and will accept paint (Suggested Paint = **Acrylic Latex**).

Base Panel Detail:
Visible aluminum edge (3/32").
The application of mila-fix®, (additional removable covering) will cover this aluminum edge.

Suggestion for Repairing Holes:
Treat Holes using a countersink bit.
Fill Hole with water based wood fillers or spackle (no solvent based fillers).
Lightly sand area, remove dust, paint using acrylic latex.

Cleaning / Wall Prep.:

Do not clean panels with cleaners containing solvents (e.g. Nitro thinners). Solvent residue attacks removable adhesives and coverings.

Note:

Adhesives are influenced by the treatment temperature. When cold, removable adhesives have reduced initial adhesion; this increases as the temperature rises.

Cleaning Recommendation:

Clean surfaces with denatured alcohol (non-solvent based cleaners)

Recommended Minimum

Temperature: 18°-21° C (65-

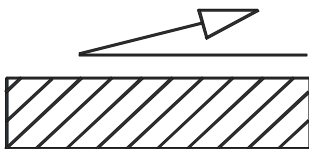
70° F) for panel & surface covering. For best results, panels and surface coverings need to acclimate to each other (65-70°) for 24 hours before starting the lamination process.

Storage:

Climate controlled storage is recommended (particularly against humidity). modules must be protected against wetness & moisture.

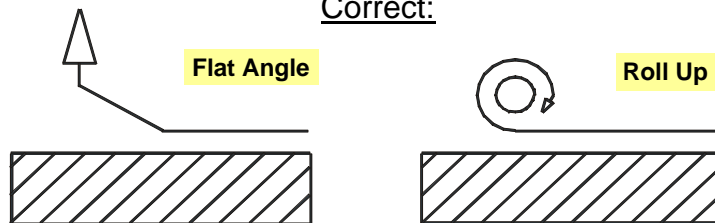
Techniques to Remove MBA "Removable" Panel Coverings

Wrong:



Do not remove vinyl covering at a sharp angle. There is a risk of the adhesive layer tearing on the breaking edge and remaining stuck on the wall module.

Correct:



Cleaning / Painting / Repair / Covering Replacement / Storage TIPS

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-- mila-wall® --

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