

CAUTION:

MUST LOWER FEET 1" BEFORE STANDING WALL UPWARDS

MUST HANDLE WITH CARE: WOODEN EDGES CAN BE DAMAGED WITH IMPROPER HANDLING.

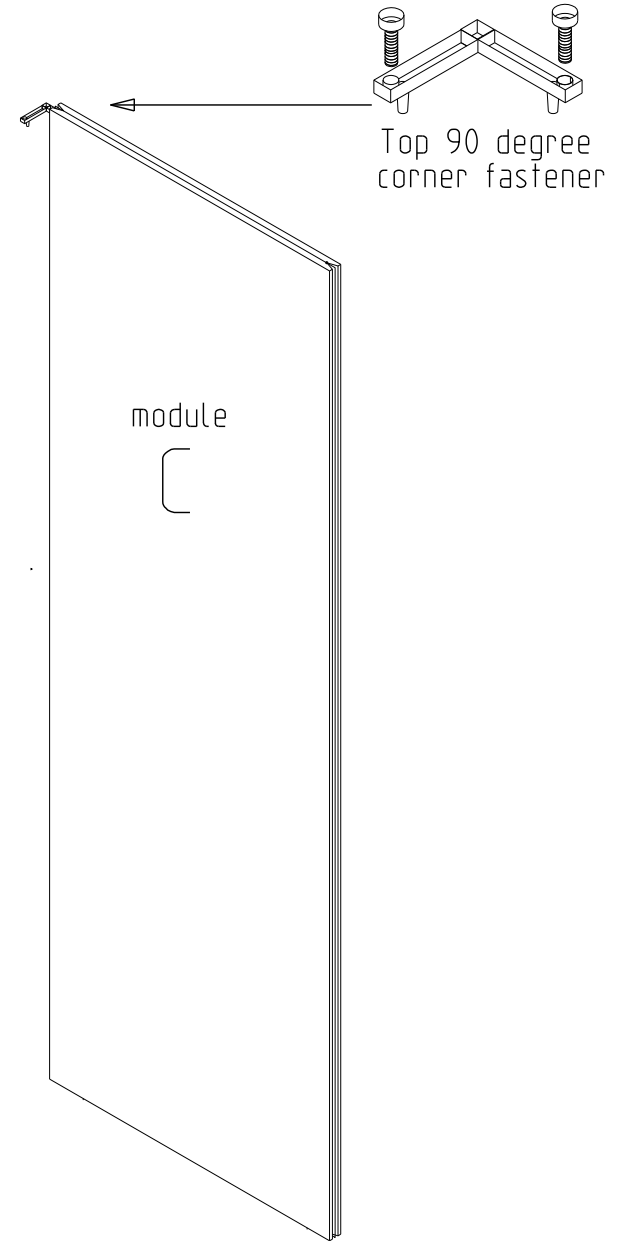
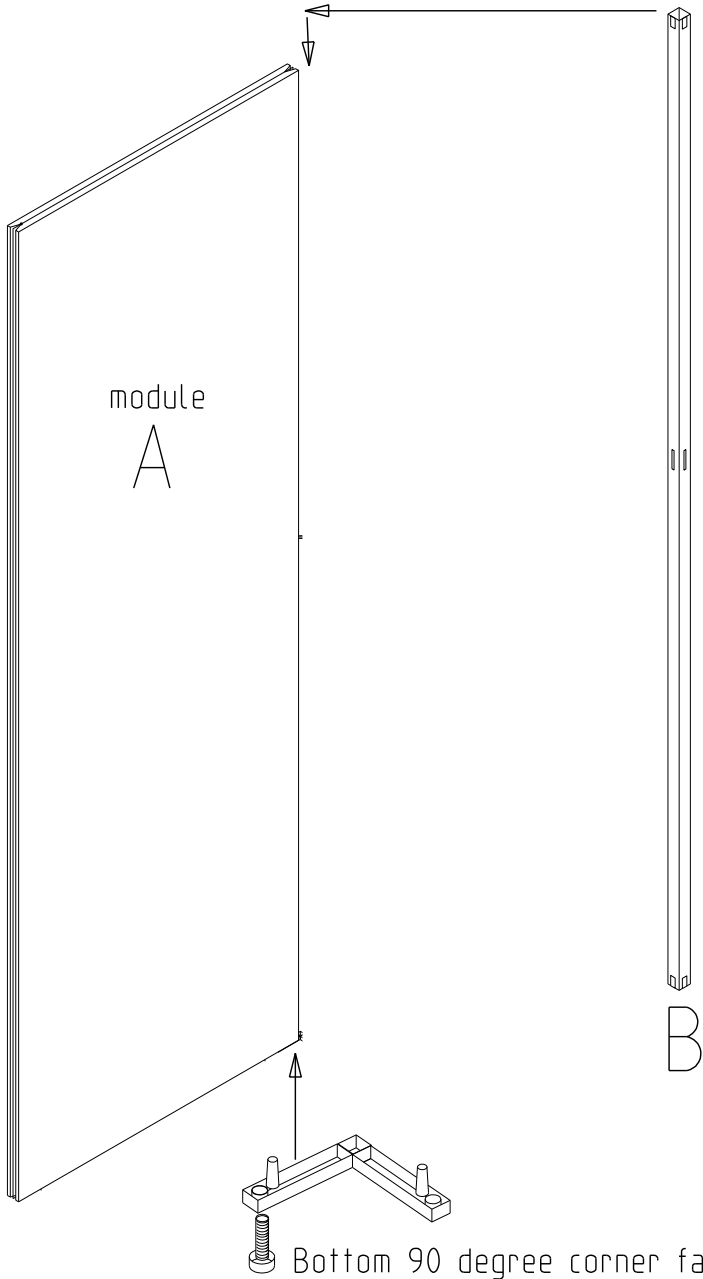
MBA RECOMMENDS USING CLEAN RUBBER PALM GLOVES.


Step A; Attach bottom 90 degree corner fastener to bottom of module "A" w/ lock washer and bolt.

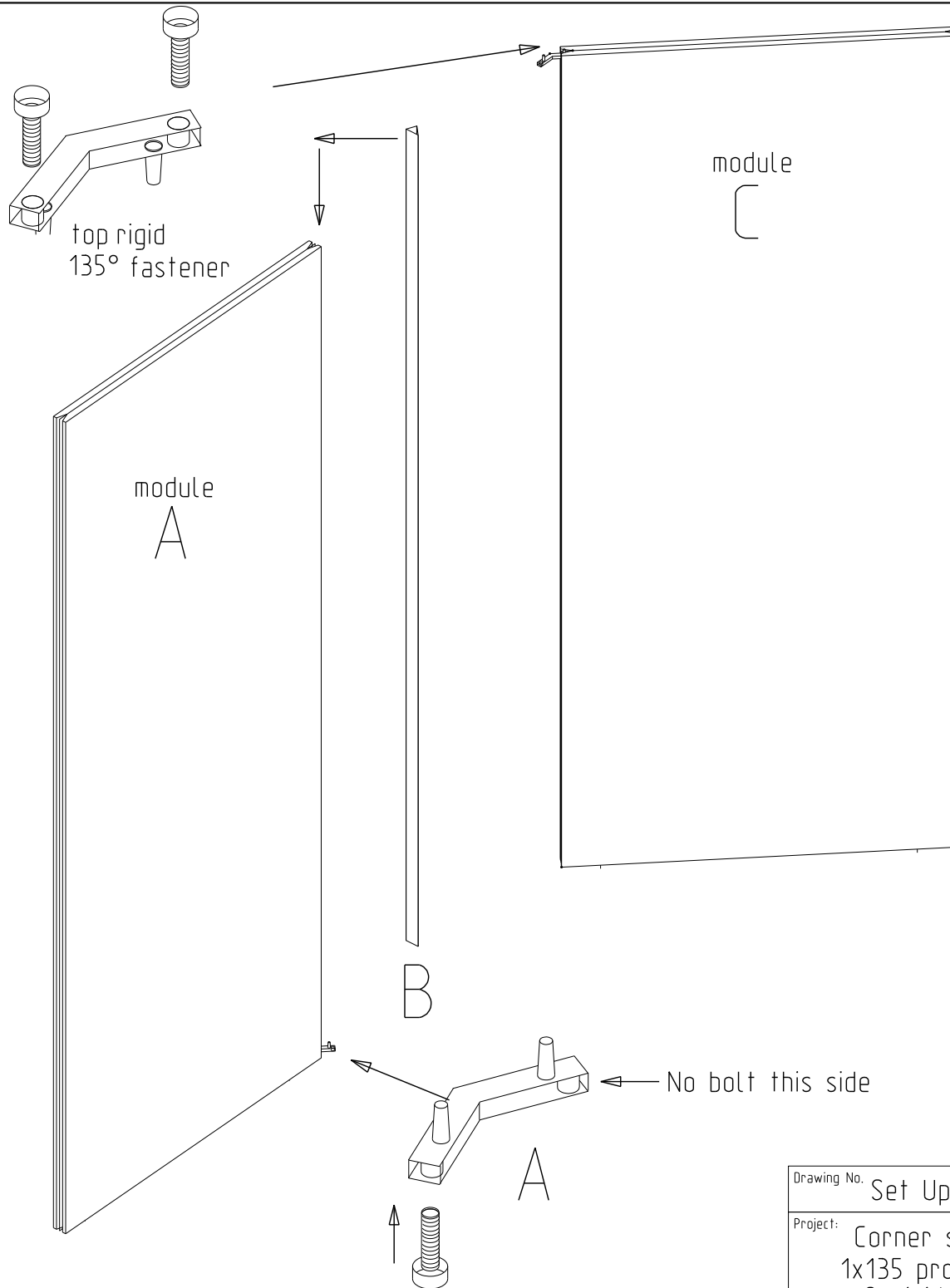
Step B; Lift corner profile up and slide down onto edge of panel "A"

Step C; Attach top 90 degree fastener to top of module "B" w/ Lock washer and bolt.

Lift module "B" and slide down onto corner profile



Drawing No.	Set Up Drawing #1-B	Name	MBA-USA	Date	6/16/06	Scale	20
Project:	Corner set up using 1x90 w/ rigid connector			MBA Design & Display Products Corp. 35 East Uwchlan Ave., Ste. 318 Exton, PA 19341 Phone. 800/635/7386 Fax 610-524-7604			




Step A; Attach bottom 135 degree fastener to bottom of module "A" w/ lock washer and bolt.

Step B; Lift corner profile "B" up and slide down onto edge of panel "A":

Step C; Attach top 135 degree fastener to top of module "B" w/ Lock washer and bolt.

Lift module "B" and slide down onto corner profile.

Lock into place w/ Lock washer and bolt.

Drawing No.	Set Up Drawing # 1-D	Name	MBA-USA	Date	7/12/06	Scale	15
Project:	Corner set up using 1x135 profile w/ slots & rigid connectors				MBA Design & Display Products Corp. 35 East Uwchlan Ave., Ste. 318 Exton, PA 19341 Phone. 800/635/7386 Fax 610-524-7604		

Step A: Make sure that the module your'e attaching to has a bottom rigid connector attached.

Step B: Insert the tongue profile into the left side of module "B"

Connect the top rigid connector to module "B"

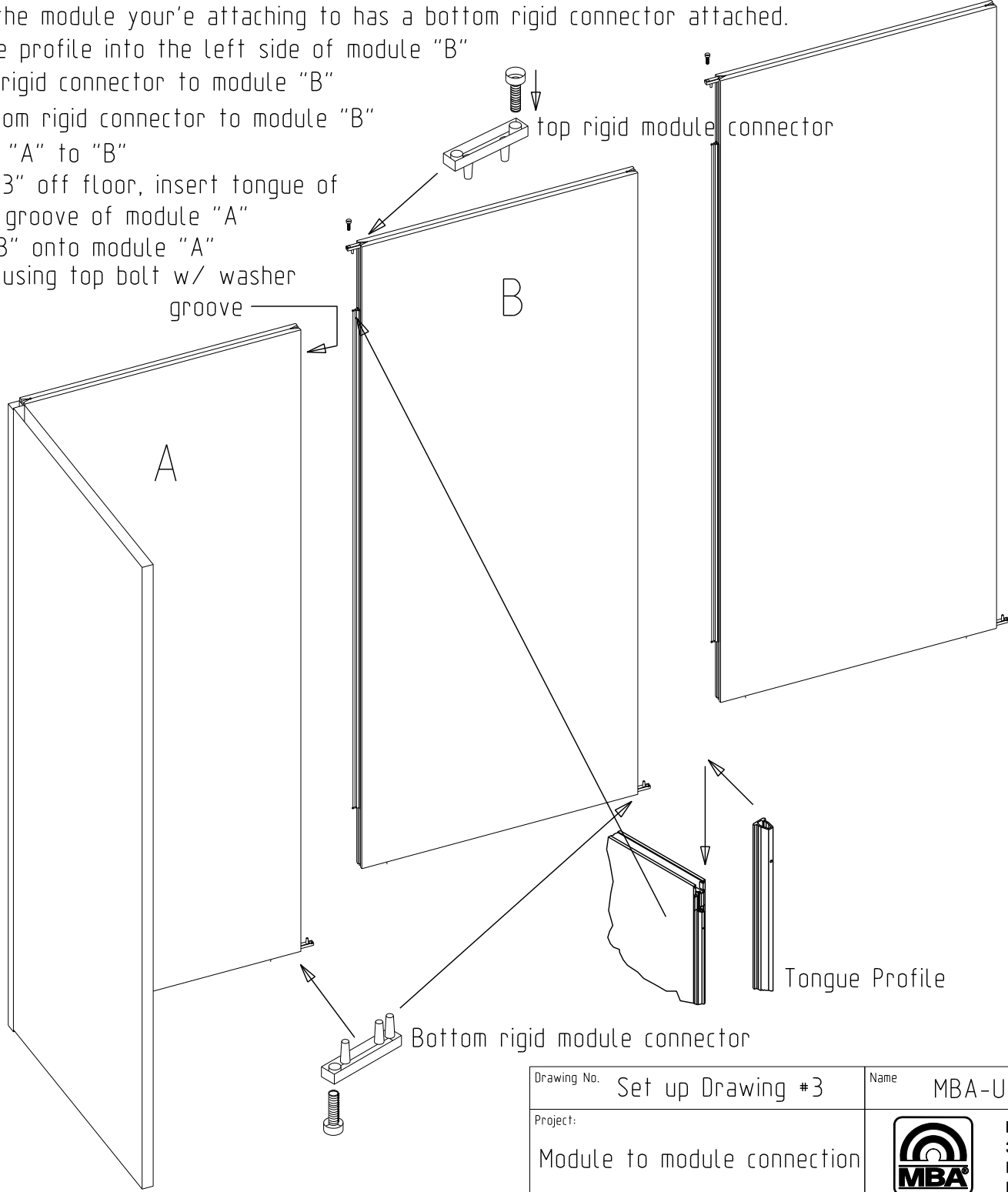
Connect the bottom rigid connector to module "B"


Step C: Line up modules "A" to "B"

Lift Module "B" 3" off floor, insert tongue of module "B" into groove of module "A"

Lower module "B" onto module "A"

Lock into place using top bolt w/ washer

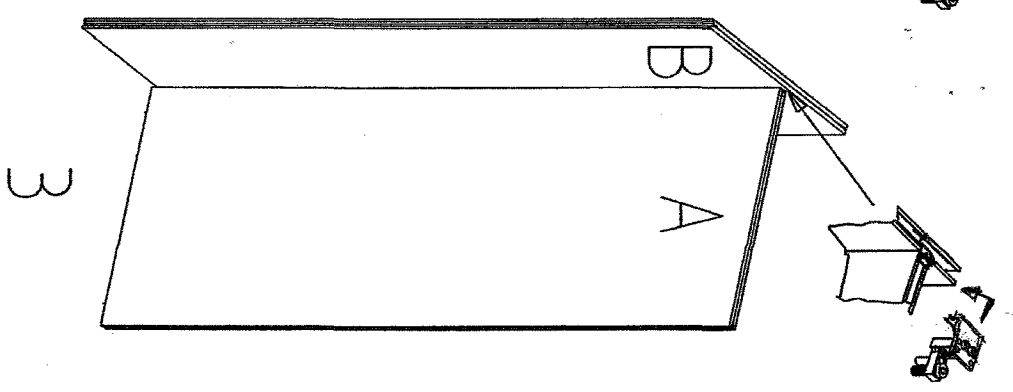
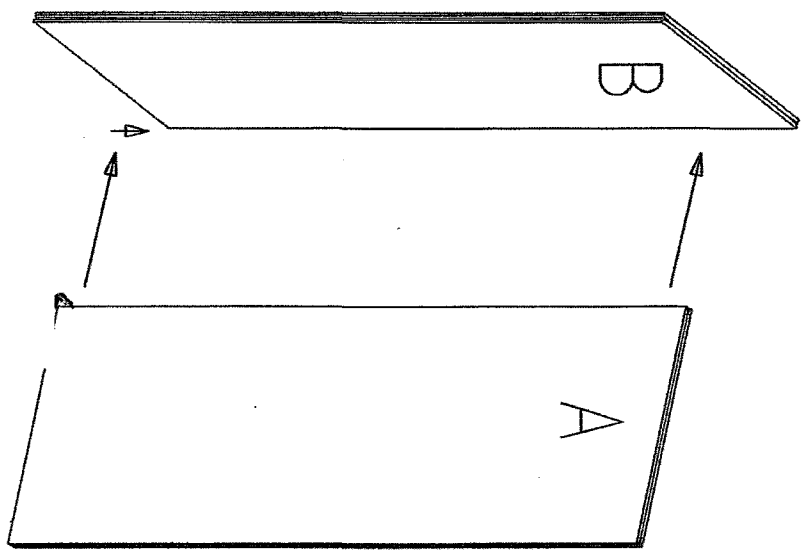
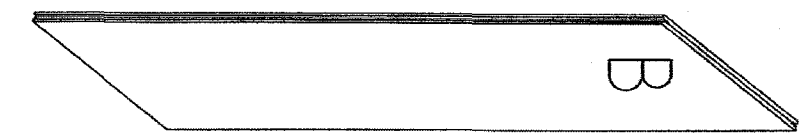


Drawing No.	Set up Drawing #3	Name	MBA-USA	Date	7/14/06	Scale	20
Project:	Module to module connection						
MBA Design & Display Products Corp. 35 East Uwchlan Ave., Ste. 318 Exton, PA 19341 Phone. 800/635/7386 Fax 610-524-7604							

Step 1: Attach bottom clamp to panel "A" w/ lock washer & bolt.

Step 2: move panel "A" up to panel "B" at a 90 degree angle making sure that clamp is under panel "B".
Raise foot of panel "A" to secure clamp onto bottom of panel "B".

Step 3: Secure panel "A" to panel "B" using top clamp.



2

3

Bottom clamp

Drawing No. Set up Drawing # 2 Name MBA-USA Date 5/18/06 Scale 2

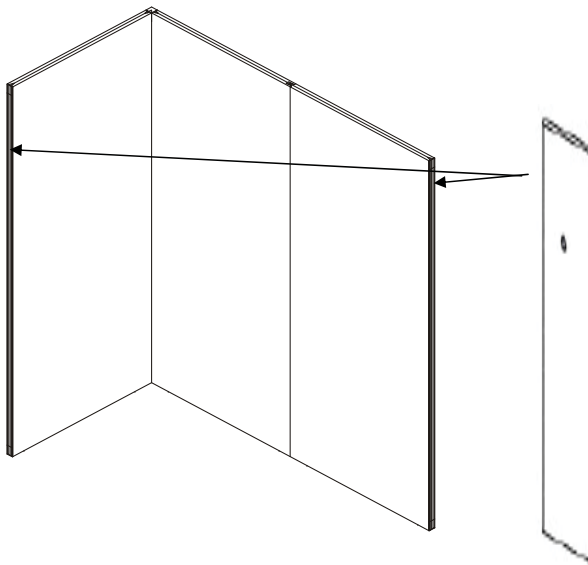
Project: 90° Clamp connection



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Finish panels as shown here;



Step # 1;
Place flat stock end cover profile onto edge of panel.

Step # 2;
Using flat head screws painted white, screw profile onto edge of wall panel.